



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW1805G01631-3G-1

Job Sheet 179755



Part No: RBW1805G01631-3G-1

Job Qty: 2 ea

Part Name: Handle Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/21/18

Job Tracking No:

Due Date: 7/18/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBW1805G01631-3G REV 2 IPP REV A 18.02.16 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		7/18/18	0.00	0.00	Start Up Large Fab-7		<i>PLC</i> <i>PLC</i> <i>E</i> <i>E2</i> <i>MD</i> <i>GA</i>
100	Large Fab	2 pcs		7/18/18	0.00	1.00	Large Fab 8		
110	QC	2 pcs		7/18/18	0.00	0.00	QC9		
120	QC	2 pcs		7/18/18	0.00	0.00	QC5		
130	Packaging	2 pcs		7/18/18	0.00	0.00	Packaging3-2		
140	QC21-SA	2 Ea		7/18/18	0.00	0.00	QC21		<i>DAG</i> <i>21</i> <i>9-58</i>

Part Op 100 - 1- Weld RBW1805G01631-3G-5 to RBW1805G01631-3G-3 as per DWG.
Descriptions: 130 - IDENTIFY AND STOCK

OCT 17 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBW1805G01631-3G-3	Handle	2 Ea (1 ea)	90-Start up Operation	<i>5118501</i>
RBW1805G01631-3G-5	Handle End	4 Ea (2 ea)	90-Start up Operation	<i>5048554</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBW1805G01631-3G-3	2	0	0
	RBW1805G01631-3G-5	4	4	0

Part Specifications

Specifications could not be found.



Container No: S118623



Part: RBW1805G01631-3G-1

Job No: 179755

Serial No/Batch: S118623

Revision: 2

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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Plav 6/21/18 7:55 AM Dart.lajeunesse.marie

Date: 10/16/18

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐ Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐			FAULT CATEGORY Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		
OTHER : ☐					